

## 鞋模 CNC 5 軸加工技術 Shoe Mold

Program	Tool	A0/C0	Content	Simulation
Aa_rough-25r3	T1:25end	A0/C0	外型	19.00
b-sgr-5x-16	T2:16end		下緣粗胚	M128:03.08
c-tread-8bn	T3:8ball	A0/C0	外型	02.55
d-Fintrad-8bn	T3:8ball	A0/C0	外型	20.22
e_tread_3bn	T4:3ball	A0/C0	車溝	12000:04.27
f_8bn_realfin	T3:8ball	A-70/C-180	前面	11.10
F2-8BN	T3:8ball	A-70/C0	後面	10.05
f_3_rasterheel	T3:8ball	A-70/C-90	後跟	04.56
H_8OUT	T3:8ball	次秀	外型	M128:13.17
I&J	T5:1ball	A-90/C0	後細溝	01.29
		A-90/C-180	前細溝	
K	T6:6end		修邊	M128:01.13
l-rsater-nologo-8bn	T5:1ball	A-70/C-90	後跟清字	05.25
M-TOE	T3:8ball	A-70/C90	鞋尖	02.25
n-tread-1bn	T7:1ball	A0/C0	鞋底清溝	47.28
o-1bn-grooves	T5:1ball	A-70/C0	前細紋	03.35
p-1bn-grooves	T5:1ball	A-70/C-180	後細紋	03.15
q-1bn-boss	T5:1ball	A-90/C-180	右後 MARK	01.45
r-1bn-boss	T5:1ball	A-90/C0	右前 MARK	01.50
t-1bn-5axis	T5:1ball	主秀	清角	M128:60.00
u-1bn-topside	T5:1ball		鞋邊	M128:20.00
W	T6:6end		修邊	M128:15.00
111H	T5:1ball		word	

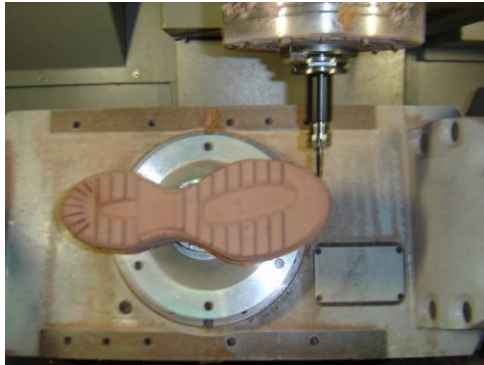
※工件鎖上後先校平與 X 軸,(C 軸 A 軸一定要在 0 度)

※X,Y 座標在工件中央 ,Z 在工件底部(鋁材上面)

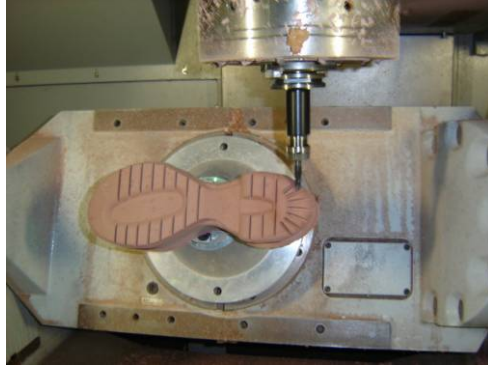
※刀長補正取實際刀長,No1~7 全部要設

※呼叫第一把刀,摸到鋁材上面後,Set datum Z 值"0",Z 座標設定完成.

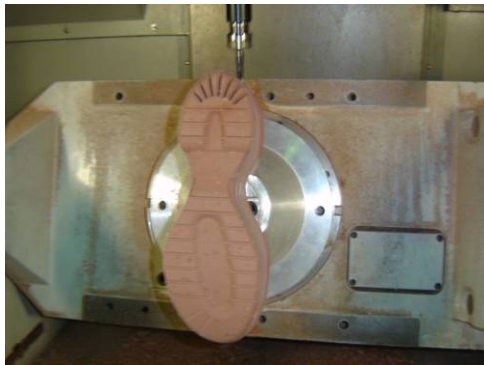
f\_8bn\_realfin 前面



F2\_8BN 後面



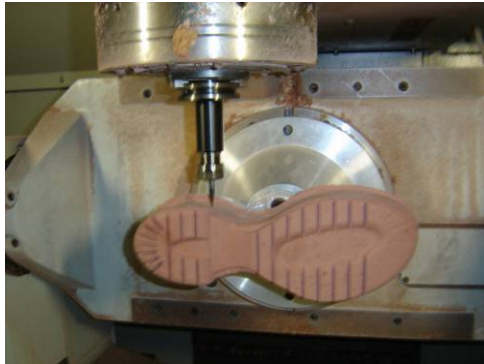
f3\_rasterheel 粗後跟



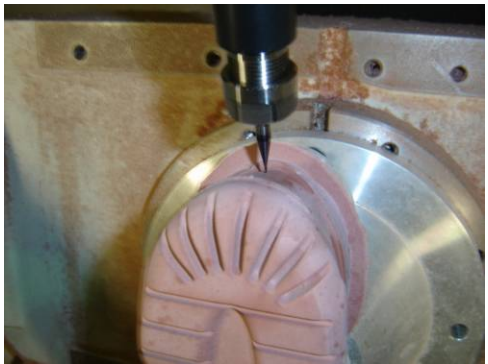
H\_8OUT 粗外型(M128)



I&I 細溝



l\_rsater\_nologo\_8bn 去字



n\_tread\_1bn 鞋底清溝



t\_1bn\_5axisM128 清角



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